

CHAIN SLINGS

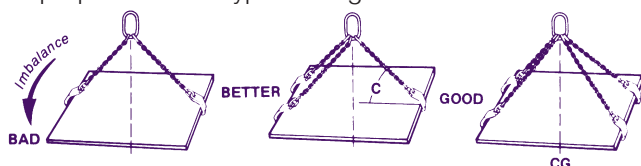
Recommended Chain Sling Use

Follow these Recommendations for Safer Chain Sling Use

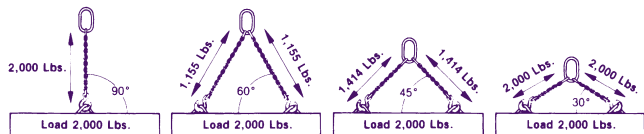
1. Visually examine the sling before each use. Look for stretched, gouged, bent or damaged links and components, including hooks, with opened throats, cracks or distortion. If damaged, remove from service.



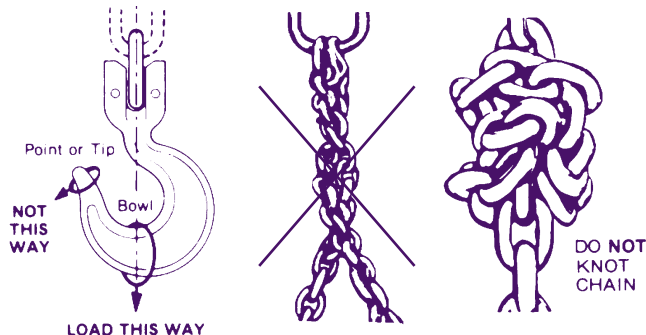
2. Know the load — determine the weight, center of gravity, angle of lift and select the proper size and type of sling.



3. Never overload the sling — check the working load limit on the identification tag. Always consider the effect of Angle of Lift — the tension on each leg of the sling is increased as the angle of lift, from horizontal, decreases. Use the charts in this catalog or in the Acco Chain Sling User's Manual for this purpose.



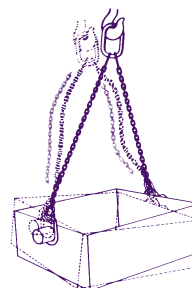
4. Do not point load hooks — load should bear on the bowl of hook.
5. Make sure chain is not twisted, knotted or kinked before lifting the load.
6. Slings should not be shortened with knots, bolts or other makeshift devices.



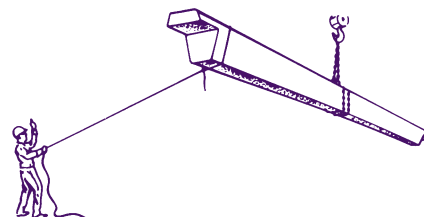
7. Protect chain with padding when lifting sharp edged loads.



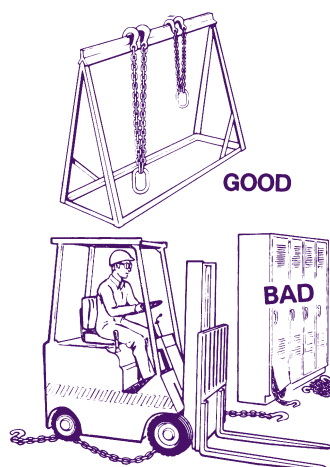
8. Lift and lower loads smoothly, do not jerk.



9. Hands and fingers should not be placed between the sling and load while sling is being tightened around the load. When lifted, the load should not be pushed or guided by employee's hands directly on the load.



10. Do not expose A8A alloy chain or slings to temperatures above 500°F.
11. Protect chain slings from corrosion during storage.
12. Store slings properly on an A-Frame.



CHAIN SLINGS

Chain Sling Inspection

Daily Inspection — as shown in No. 1

Recommendations — should be conducted by a competent person designated by the employer.

Periodic Inspection — OSHA specifies that all alloy steel chain slings shall have a thorough periodic inspection, by a competent person, at least once every 12 months. These inspections must be recorded and maintained for each individual sling.

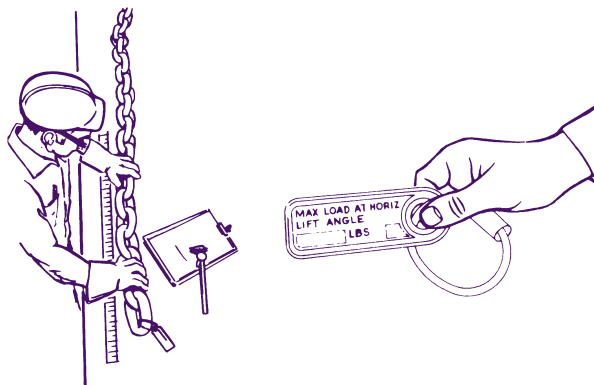
The inspection schedule should be based on frequency of sling use, severity of service conditions, nature of lifts being made and experience gained on service life of slings used in similar circumstances.

Inspection

1. Clean chain prior to inspection, to more easily see damage or defects.



2. Hang chain vertically if practical, for preliminary inspection. Measure reach accurately (bearing point of master link to bearing point of hook). Check this length against reach shown on tag. If present length is greater than that shown on tag, there is a possibility that the sling has been subjected to overloading or excessive wear.



3. Make a link-by-link inspection of the chain slings for:
 - a. Excessive wear — If the wear on any portion of any link exceeds the allowable wear shown in Table of Wear remove from service.
 - b. Twisted, bent, gouged, nicked, worn or elongated links.
 - c. Cracks in the weld area of any portion of the link. Transverse markings are the most dangerous.
 - d. Severe corrosion.
4. Check master links and hooks for all of the above faults — hooks especially for excessive throat opening. Slings showing any of the faults described above should immediately be removed from service and returned to the manufacturer for repair.

Certex offers a chain sling inspection service performed by our own qualified inspectors.



Worn Links



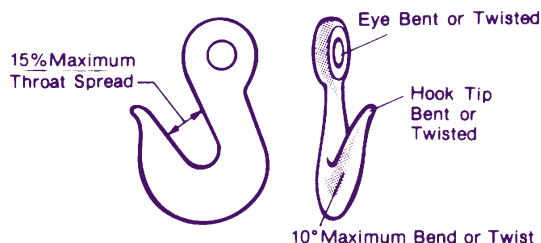
Bent links



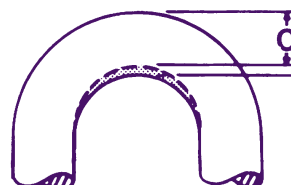
Gouged Links



Stretched Links



10° Maximum Bend or Twist

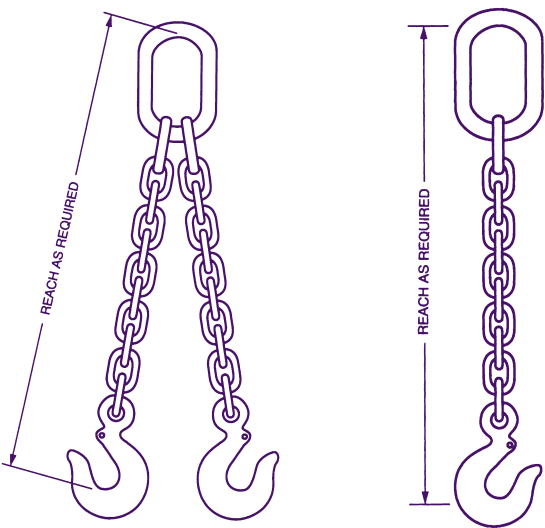


Types of Chain Slings

How to Order

The following information should be given on orders or inquiries for chain slings.

- 1. **SIZE:** This is specified by the size of the material from which the chain is made, determined by working load limit required.
- 2. **REACH:** This is the length, including attachments, measured from bearing point to bearing point.
- 3. **TYPE:** Select and specify proper type of sling from list shown. EXAMPLES: S—single, O—oblong link, S—sling hook.
- 4. **ATTACHMENTS:** Unless otherwise specified standard master links and hooks as given herein will be used. When other than standard master links or hooks are required, we should be given a complete description or a drawing of the requested substitute.



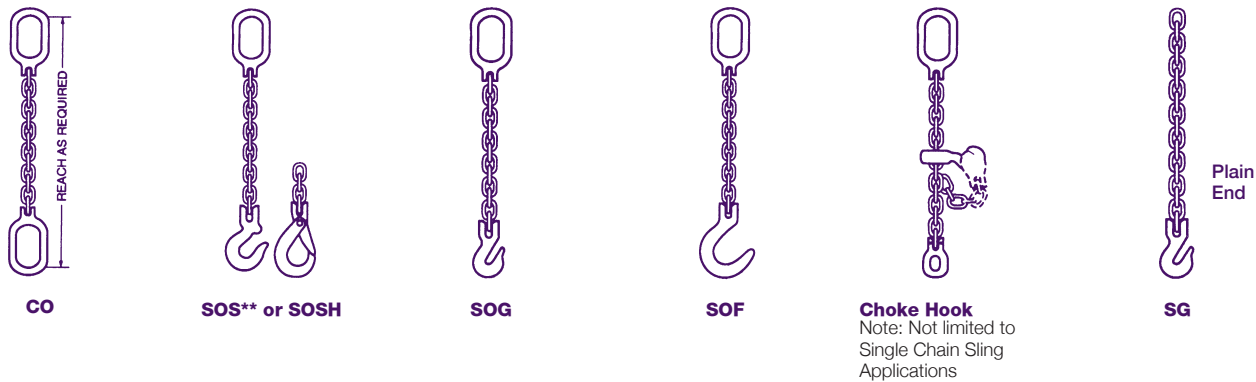
Single Chain Slings		
Attachments		
Type	One End	Opposite End
SG	Plain	Grab Hook
SOS	Oblong Link	Single Hook
SOG	Oblong Link	Grab Hook
SGS	Grab Hook	Sling Hook
SGG	Grab Hook	Grab Hook
SSS	Sling Hook	Sling Hook
SOF	Oblong Link	Foundry Hook
CO	Oblong Link	Oblong Link
Double Chain Slings		
DOS	Oblong Link	Sling Hooks
DOG	Oblong Link	Grab Hooks
DOF	Oblong Link	Foundry Hooks
DOP	Oblong Link	Plate Hooks
Triple Chain Slings		
TOS	Oblong Link	Sling Hooks
TOG	Oblong Link	Grab Hooks
TOF	Oblong Link	Foundry Hooks
Quadruple Chain Slings		
QOS	Oblong Link	Single Hooks
QOG	Oblong Link	Grab Hooks
QOF	Oblong Link	Foundry Hooks

WARNING:

Failure to read, understand and follow the instructions, working load limits and specifications in this and other publications could result in serious injury or property damage.

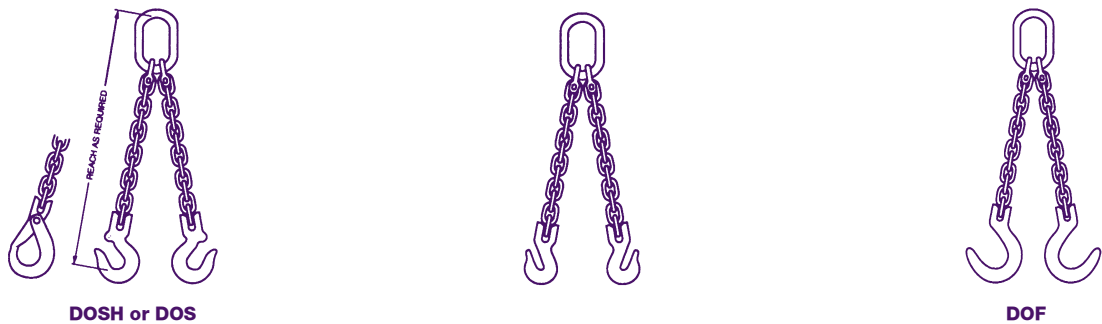
CHAIN SLINGS

Single Chain Slings



Size of Chain		Specifications	
In.	mm	Grade 80 Working Load Limits* Lbs. at 90°	Grade 100 Working Load Limits* Lbs. at 90°
9/32	7	3,500	4,300
3/8	10	7,100	8,800
1/2	13	12,000	15,000
5/8	16	18,100	22,600
3/4	20	28,300	35,300
7/8	22	34,200	42,700
1	26	47,700	—
1-1/4	32	72,300	—

Double Chain Slings



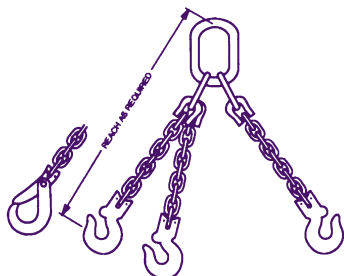
Size of Chain		Specifications	
In.	mm	Grade 80 Working Load Limits* Lbs. at 60°	Grade 100 Working Load Limits* Lbs. at 60°
9/32	7	6,100	7,400
3/8	10	12,300	15,200
1/2	13	20,800	26,000
5/8	16	31,300	39,100
3/4	20	49,000	61,100
7/8	22	59,200	74,000
1	26	82,600	—
1-1/4	32	125,200	—

*** WARNING:**

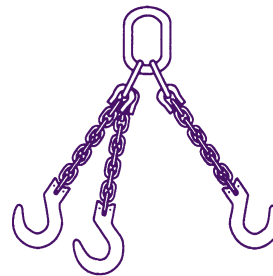
Working Load Limits should not be exceeded.
Do not point load hooks.

CHAIN SLINGS

Triple Chain Slings



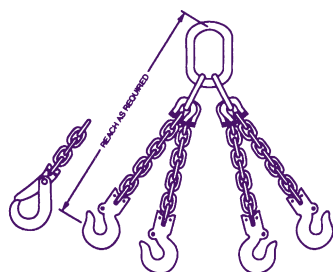
TOSH or TOS
TOG (same as above with Grab Hooks)



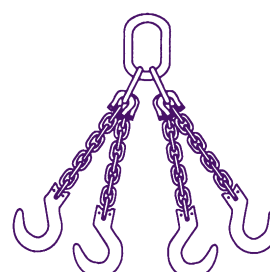
TOF

Specifications			
Size of Chain		Grade 80 Working Load Limits* Lbs. at 60°	Grade 100 Working Load Limits* Lbs. at 60°
In.	mm		
9/32	7	9,100	11,200
3/8	10	18,400	22,900
1/2	13	31,200	39,000
5/8	16	47,000	58,700
3/4	20	73,500	91,700
7/8	22	88,900	110,900
1	26	123,900	—
1-1/4	32	187,000	—

Quadruple Chain Slings



QOSH or QOS
QOG (same as above with Grab Hooks)



QOF
QOG (same as above with Grab Hooks)

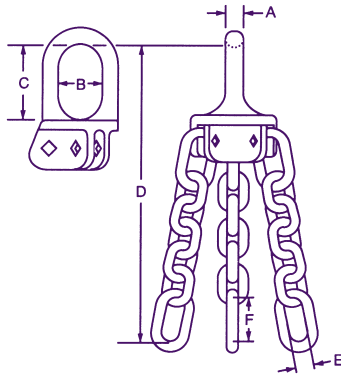
Specifications			
Size of Chain		Grade 80 Working Load Limits* Lbs. at 60°	Grade 100 Working Load Limits* Lbs. at 60°
In.	mm		
9/32	7	9,100	11,200
3/8	10	18,400	22,900
1/2	13	31,200	39,000
5/8	16	47,000	58,700
3/4	20	73,500	91,700
7/8	22	88,900	110,900
1	26	123,900	—
1-1/4	32	187,000	—

*** WARNING:**

Working Load Limits should not be exceeded.
Do not point load hooks.

CHAIN SLINGS

Steady-Lift Magnet Chains (3-Point Suspension)

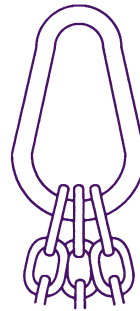
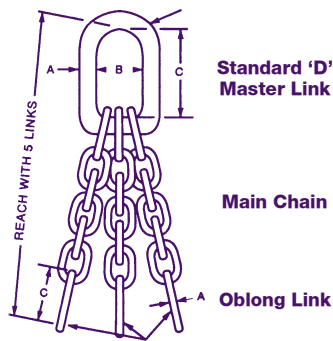


Eliminates Costly Down Time With Lift After Lift, Built-In Dependability

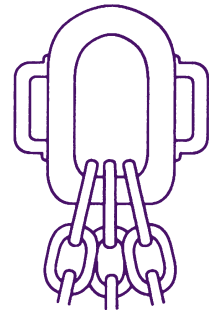
- Ease of Use — Designed so bail stands up while chain rests on floor, there is no wrestling with the bail for hook-up.
- Balanced Loading — Three point suspension offers superior stability.
- Wearability — Engineered and built for increased service life, with heat treated bail, pins, alloy chain and end links.
- Less Down Time — Easy inspection, replaceable pins, legs and bail mean more time on the job and fewer off-site repairs.

CERTEX Cat. Ref. No.	Specifications														
	Size of Chain	*W.L.L. Lbs.	No. of Links	A Mtl. Dia.	B Yoke Wth.	C Yoke Lgh.	D Vert. Reach	E End Link Wth.	F End Link Lgh.	G End Link Dia.	Comp. Assy. Wt. Lbs.	Yoke Wt. Lbs.	Chain Leg. Wt. Lbs.	Pin Wt. Lbs. Ea.	Magnet Diameter In.
CX06-0261	1	100,000	5	2-1/4	7	12	3' - 7"	2-5/8	7	1-1/4	220	110	31	5.0	up to 60
CX06-0262	1-1/4	150,000†	7	2-1/2	7	12	4' - 7"	2-3/4	7	1-1/2	350	155	60	5.5	60 and over

Standard Magnet Chains



Pear Shape Master Link Optional



Handles Optional

CERTEX Cat. Ref. No.	Specifications										
	Chain Size		Working Load Limit* Lbs. at 60°	Master Link			Oblong Link			5 Link Reach In.	Magnet Diameter In.
	In.	mm		A Dia. Mtl. In.	B Inside Width In.	C Inside Length In.	A Dia. Mtl. In.	B Inside Width In.	C Inside Length In.		
CX06-0263	5/8	16	47,000	1-3/4	6	10-1/2	3/4	2-1/8	6	32-1/2	up to 40
CX06-0264	3/4	20	73,500	2	6	10-1/2	7/8	2-1/8	6	35	up to 45
CX06-0265	7/8	22	88,900	2-1/8	6	10-1/2	1	2-1/8	6	36	up to 48
CX06-0266	1	26	123,900	2-1/4	6-1/2	11-1/4	1-1/4	2-3/4	7	40	up to 60
CX06-0267	1-1/4	32	187,800	2-1/2	6-1/2	12-3/4	1-1/2	2-3/4	7	45-1/2	60 and over

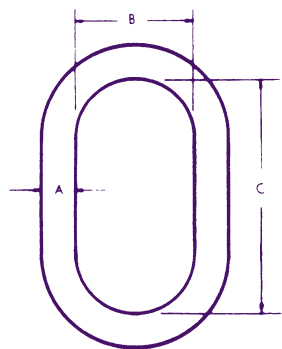
† Values shown are grade 63, embossed 'AS'

* WARNING:

Working Load Limits should not be exceeded.

CHAIN SLING FITTINGS

Oblong Master Link

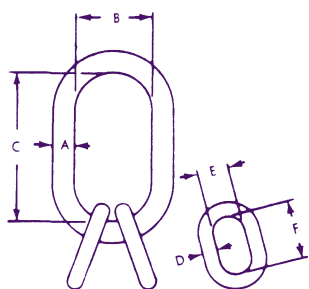


Working Load Limit (lbs.)* †	CERTEX Cat. Ref. No.	Link Size (inches)			Type & Size of Chain Sling on Which Used				Weight Each (lbs.)
		Diameter Material A	Inside Width B	Inside Length C	Single Type S & C	Double Type D	Triple Type T	Quad Type Q	
3,600	CX06-0268	13/32	1 1/2	3	7/32	7/32	—	—	.33
6,100	CX06-0269	1/2	2 1/2	5	9/32	9/32	7/32	7/32	.8
12,300	CX06-0270	3/4	2 3/4	5 1/2	3/8	3/8	9/32	9/32	2.1
20,800	CX06-0271	1	3 1/2	7	1/2 or 5/8	1/2	3/8	3/8	4.6
31,300	CX06-0272	1 1/4	4 3/8	8 3/4	3/4	5/8	1/2	1/2	9.2
49,000	CX06-0273	1 1/2	5 1/4	10 1/2	7/8	3/4	5/8	5/8	15.7
73,500	CX06-0274	1 3/4	6	12	1	7/8	3/4	3/4	24.5
88,900	CX06-0275	2	7	14	1 1/4	1	7/8	7/8	37.3
125,200	CX06-0276	2 1/4	8	16	—	1 1/4	1	1	54.0
187,800	CX06-0277	2 3/4	9	16	—	—	1 1/4	1 1/4	84.8

† Working load limit of master link only.

Oblong Master Link Sub-Assembly**

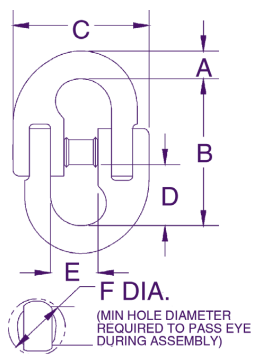
For triple and quad branch chain slings



Oblong Master Link Size (inches)			CERTEX Cat. Ref. No.	Master Coupling Link Size (inches)			Weight (lbs.)	HA Chain (in.)
A	B	C		D	E	F		
1/2	2 1/2	5	CX06-0278	11/32	5/8	1 1/8	1.0	7/32
3/4	2 3/4	5 1/2	CX06-0279	15/32	7/8	1 9/16	2.6	9/32
1	3 1/2	7	CX06-0280	21/32	1 1/4	2 1/4	6.1	3/8
1 1/4	4 3/8	8 3/4	CX06-0281	29/32	1 3/4	3 1/8	13.3	1/2
1 1/2	5 1/4	10 1/2	CX06-0282	1 5/32	2 1/4	4	24.3	5/8
1 3/4	6	12	CX06-0283	1 9/32	2 3/8	4 3/8	36.1	3/4
2	7	14	CX06-0284	1 17/32	2 3/4	5 1/4	57.4	7/8
2 1/4	8	16	CX06-0285	1 25/32	3	6	83.9	1
2 3/4	9	16	CX06-0286	2 1/32	3 1/2	7	129.7	1 1/4

** Consisting of oblong master link and two welded master coupling links.

LOK-A-LOY® 10 Alloy Connecting Link



Chain Size		A-1337 Stock No.	Pkg. Qty.	Weight Each (lbs.)	Working Load Limit (lbs.)*	Dimensions (in.)					
(in.)	(mm)					A	B	C	D	E	F
9/32 (1/4)	7	1015104	60	.26	4300	.38	1.94	1.90	.81	.69	.57
5/16	8	1015113	50	.35	5700	.37	2.35	2.07	.99	.72	.64
3/8	10	1015122	40	.75	8800	.48	2.70	2.47	1.12	.90	.78
1/2	13	1015136	12	1.60	15000	.68	3.45	3.31	1.44	1.12	.97
5/8	16	1015145	10	2.68	22600	.81	4.13	3.90	1.72	1.35	1.14
3/4	20	1015154	1	5.00	35300	.93	4.62	4.62	2.03	1.62	1.28
7/8	22	1015163	1	7.50	42700	1.06	5.46	5.46	2.27	2.00	1.49
1	25	1015172	1	11.03	59700	1.22	5.98	6.13	2.44	2.25	1.76
1-1/4	32	1015181	1	20.38	90400	1.50	7.43	7.59	3.07	2.56	2.23

*Ultimate Load is 4 times the Working Load Limit.

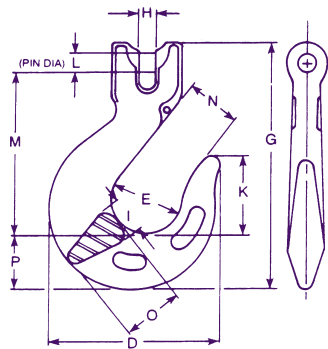
* WARNING:

Do not exceed working load limit.
Use only alloy chain and attachments for overhead lifting.

CHAIN SLING FITTINGS

Columbus McKinnon Corporation

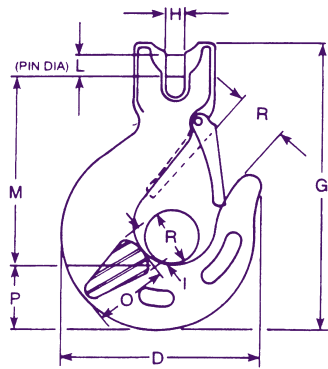
Clevlok® Sling Hook Without Latch**



Chain Size		Working Load Limit (lbs.)*	Dimensions (inches)											Weight Each (lbs.)
(in.)	(mm)		D	E	G	H	I	K	L	M	N	O	P	
9/32	7	4,300	3.500	1.500	5.156	0.328	0.734	1.594	0.357	3.437	1.187	1.203	1.051	0.64
3/8	10	8,800	4.343	1.875	6.672	0.453	0.953	2.187	0.507	4.468	1.437	1.453	1.281	1.91
1/2	13	15,000	5.500	2.250	8.000	0.593	1.172	2.562	0.625	5.265	1.781	1.938	1.656	4.33
5/8	16	22,600	6.281	2.625	9.687	0.750	1.438	2.281	0.750	6.078	2.031	2.375	2.188	5.20
3/4	20	35,300	7.827	3.000	11.688	0.875	1.688	3.437	0.906	7.344	2.500	2.828	2.563	11.40

** Latches available either as an option or in kit form.
User must determine whether latch is required on the hook.

Clevlok® Sling Hook With Latch



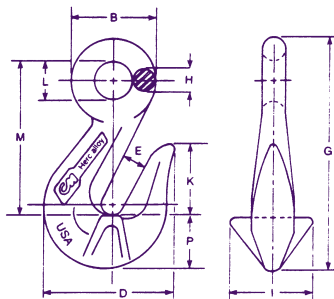
Chain Size		Working Load Limit (lbs.)*	Dimensions (inches)									Weight Each (lbs.)
(in.)	(mm)		D	G	H	I	L	M	O	P	R	
9/32	7	4,300	3.500	5.156	0.328	0.734	0.357	3.437	1.203	1.051	1.062	0.80
3/8	10	8,800	4.343	6.672	0.453	0.953	0.507	4.468	1.453	1.281	1.312	2.03
1/2	13	15,000	5.500	8.000	0.593	1.172	0.625	5.265	1.938	1.656	1.562	4.50
5/8	16	22,600	6.281	9.687	0.750	1.438	0.750	6.078	2.375	2.188	1.750	6.50
3/4	20	35,300	7.827	11.688	0.875	1.688	0.906	7.344	2.828	2.563	2.187	11.80

*** WARNING:**
Do not exceed working load limit.
Use only alloy chain and attachments for overhead lifting.

CHAIN SLING FITTINGS

Columbus McKinnon Corporation

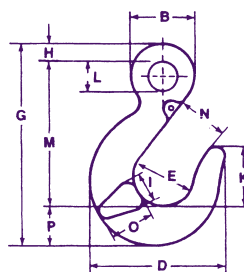
Cradle Grab® Hook



Chain Size		Working Load Limit (lbs.)*	Dimensions (Inches)										Weight Each (lbs.)
(in.)	(mm)		B	D	E	G	H	I	K	L	M	P	
7/32	5.5	3,200	1.19	1.75	0.36	2.69	0.38	1.19	0.96	0.63	1.63	.70	0.35
9/32	7	4,410	1.38	1.81	0.36	3.44	0.38	1.19	0.99	0.63	2.36	.70	0.40
3/8	10	8,800	1.78	2.63	0.45	4.67	0.50	1.75	1.48	0.78	3.11	1.06	1.06
1/2	13	15,000	2.28	3.34	0.59	5.86	0.63	1.88	1.98	1.03	3.94	1.30	2.26
5/8	16	22,600	2.75	4.08	0.75	7.13	0.75	2.25	2.63	1.25	4.78	1.59	4.36
3/4	20	35,300	3.19	4.88	0.88	8.25	0.88	2.88	3.06	1.44	5.50	1.88	6.70
7/8	22	34,200	3.75	5.69	1.00	9.63	1.00	3.00	3.75	1.75	6.50	2.12	10.40
1	26	47,000	4.31	7.00	1.19	12.44	1.22	3.88	4.31	1.88	8.09	3.12	20.90
1 1/4†	32	72,300	5.38	8.25	1.50	15.56	1.56	2.50	5.50	2.25	10.50	3.50	40.00

† Not cradle type.

Sling Hook** Without Latch



Chain Size		Working Load Limit (lbs.)*	Dimensions (inches)												Weight Each (lbs.)
(in.)	(mm)		B	D	E	G	H	I	K	L	M	N	O	P	
7/32	5.5	2,700	—	3.31	1.44	4.30	0.38	0.78	1.25	0.75	3.06	1.25	1.00	0.86	0.7
9/32	7	4,300	1.62	3.50	1.50	5.25	0.44	0.73	1.59	0.75	3.75	1.19	1.20	1.05	1.1
3/8	10	8,800	2.06	4.34	1.88	6.64	0.56	0.95	2.19	0.94	4.78	1.44	1.45	1.28	1.9
1/2	13	15,000	2.63	5.50	2.25	8.16	0.75	1.17	2.56	1.13	5.69	1.78	1.94	1.66	4.5
5/8	16	22,600	3.06	6.34	2.63	9.66	0.88	1.44	2.63	1.31	6.50	2.03	2.38	2.19	7.3
3/4	20	35,300	3.50	7.83	3.00	11.38	1.00	1.69	3.44	1.50	7.81	2.50	2.83	2.51	11.4

** Available from stock with/without latch.
Replacement latch kits are also available.
User must determine if latch is required on the hook.

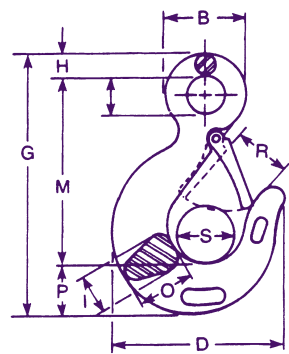
* WARNING:

Do not exceed working load limit.
Use only alloy chain and attachments for overhead lifting.

CHAIN SLING FITTINGS

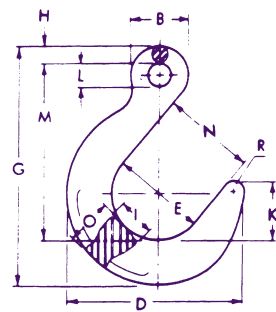
Columbus McKinnon Corporation

Sling Hook With Latch



Chain size		Working load limit (lbs.)*	Dimensions (inches)													Weight each (lbs.)
(in.)	(mm)		B	D	E	G	H	I	K	L	M	N	O	P	R	
7/32	5.5	2,700	—	3.31	1.44	4.30	0.38	0.78	1.25	0.75	3.06	1.25	1.00	0.86	1.11	0.7
9/32	7	4,300	1.63	3.50	1.50	5.25	0.44	0.73	1.59	0.75	3.75	1.19	1.20	1.05	1.06	1.1
3/8	10	8,800	2.06	4.34	1.88	6.64	0.56	0.95	2.19	0.94	4.78	1.44	1.45	1.28	1.31	1.9
1/2	13	15,000	2.63	5.50	2.25	8.16	0.75	1.17	2.56	1.13	5.69	1.78	1.94	1.66	1.56	4.5
5/8	16	22,600	3.06	6.34	2.63	9.66	0.88	1.44	2.63	1.31	6.50	2.03	2.38	2.19	1.75	7.3
3/4	20	35,300	3.50	7.83	3.00	11.38	1.00	1.69	3.44	1.50	7.81	2.50	2.83	2.51	2.19	11.4

Foundry Hook



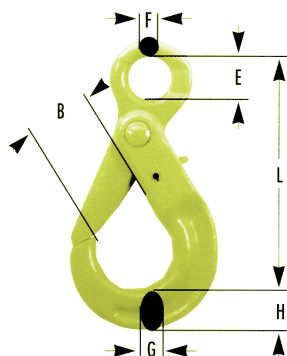
Chain size		Working load limit (lbs.)*	Dimensions (inches)												Weight each (lbs.)
(in.)	(mm)		B	D	E	G	H	I	K	L	M	N	O	R	
9/32	7	4,300	1.56	4.75	2.50	6.45	0.47	1.00	1.56	0.63	4.75	2.50	1.23	0.25	2.4
3/8	10	8,800	2.00	5.75	3.00	7.88	0.63	1.27	1.88	0.75	5.75	3.00	1.50	0.31	4.5
1/2	13	15,000	2.50	6.75	3.50	9.38	0.75	1.50	2.22	1.00	6.88	3.50	1.75	0.37	7.1
5/8	16	22,600	3.00	7.81	4.00	10.97	0.88	1.81	2.63	1.25	8.06	4.00	2.03	0.43	11.6
3/4	20	35,300	3.50	9.13	4.50	12.81	1.00	2.20	3.00	1.50	9.25	4.50	2.56	0.50	20.0

*** WARNING:**
Do not exceed working load limit.
Use only alloy chain and attachments for overhead lifting.

CHAIN SLING FITTINGS

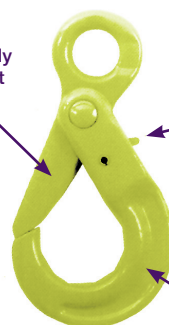
Gunnebo-Johnson Corp

Alloy BK Self Locking Hooks (Eye Type)



Latch closes automatically under load. Hook will not open under load.

All three hooks are equipped with Stainless Steel springs.



The release trigger will only operate when hook is unloaded.

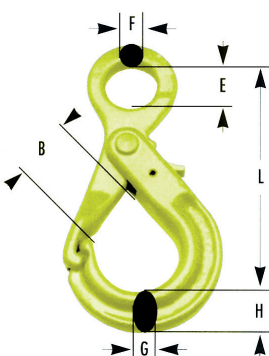
Heat number identification allows full product traceability.

BK

CERTEX Cat. Ref. No.	Gunnebo- Johnson Code	Chain Size	Grade	Working Load Limit *(Lbs)	Dimensions (Inches)						Weight Each (Lbs)
					L	B	E	F	G	H	
CX06-0537	BK-6-10	7/32	100	2,700	4.3	1.1	.87	.39	.55	.75	.9
CX06-0538	BK-7/8-10	9/32	100	4,300	5.4	1.4	.99	.43	.67	.91	1.6
CX06-0539	BK-10-10	3/8	100	8,800	6.6	1.7	1.3	.51	.98	1.1	3.3
CX06-0540	BK-13-10	1/2	100	15,000	8.2	2.1	1.6	.63	1.1	1.5	5.9
CX06-0541	BK-16-10	5/8	100	22,600	10.0	2.5	2.0	.79	1.5	1.9	12.0
CX06-0542	BK-18/20-8	3/4	100	35,300	12.6	3.1	2.8	.95	1.9	2.4	25.0
CX06-0543	BK-22-8	7/8	80	34,200	12.6	3.1	2.8	.95	1.9	2.4	25.0
CX06-0544	BK-26-8	1	80	47,700	13.6	3.9	3.1	1.0	2.0	2.7	32.0
CX06-0545	BK-28-8	1 1/8	80	55,100	15.8	4.7	3.5	1.1	2.4	3.2	48.0

* Design factor 4:1 Proof tested and certified.

Self Locking OBK With Grip Latch (Eye Type)



Grip latch locks into point of hook.

All three hooks are equipped with Stainless Steel springs.



Latch is protected and will act as a gauge to signal an unsafe bent hook or latch.

Heat number identification allows full product traceability.

OBK

CERTEX Cat. Ref. No.	Gunnebo- Johnson Code	Chain Size	Grade	Working Load Limit *(Lbs)	Dimensions (inches)						Weight Each (Lbs)
					L	B	E	F	G	H	
CX06-0546	OBK-7/8-10	9/32	100	4,300	5.1	1.3	.99	.39	.67	.79	1.5
CX06-0547	OBK-10-10	3/8	100	8,800	6.4	1.7	1.3	.49	.83	.97	2.7
CX06-0548	OBK-13-10	1/2	100	15,000	7.7	2.0	1.6	.59	1.0	1.2	4.5
CX06-0549	OBK-16-10	5/8	100	22,600	9.3	2.4	2.0	.75	1.2	1.5	7.7
CX06-0550	OBK-18/20-8	3/4	80	28,300	11.5	2.8	2.3	1.1	1.4	1.9	10.2

* Design factor 4:1 Proof tested and certified.

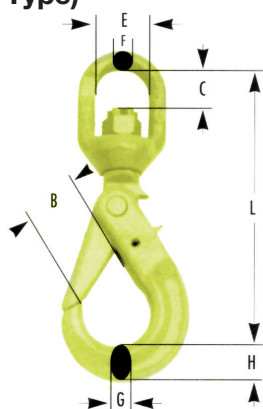
WARNING:

Never exceed published working load limit.

CHAIN SLING FITTINGS

Gunnebo-Johnson Corp

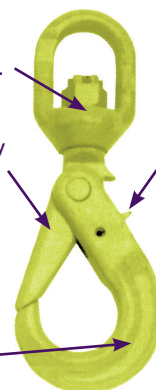
Self Locking BKL With Bronze Bushings (Swivel Eye Type)



Bushing allows hook to swivel when load is applied.

Latch closes automatically under load. Hook will not open under load.

Heat number identification allows full product traceability.



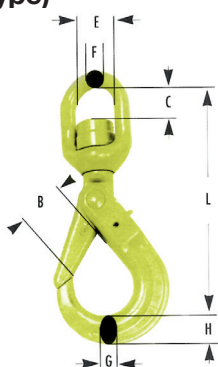
The release trigger will only operate when hook is unloaded.

BKL

CERTEX Cat. Ref. No.	Gunnebo-Johnson Code	Chain Size	Working Load Limit *(Lbs)	Dimensions (Inches)							Weight Each (Lbs)
				L	B	C	E	F	G	H	
CX06-0551	BKL-6-10	7/32	2,700	5.9	1.1	.91	1.3	.43	.55	.75	1.4
CX06-0552	BKL-7/8-10	9/32	4,300	7.2	1.4	1.1	1.4	.47	.67	.91	2.4
CX06-0553	BKL-10-10	3/8	8,800	8.6	1.7	1.5	1.7	.59	.99	1.1	4.4
CX06-0554	BKL-13-10	1/2	15,000	10.9	2.1	1.7	1.9	.75	1.1	1.5	8.4
CX06-0555	BKL-16-10	5/8	22,600	13.2	2.5	2.3	2.4	.87	1.5	1.9	15.0

* Design factor 4:1 Proof tested and certified.

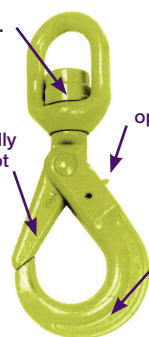
Self Locking BKLK With Ball Bearings (Swivel Eye Type)



Ball bearing allows the hook to swivel under load.

Latch closes automatically under load. Hook will not open under load.

All three hooks are equipped with Stainless Steel springs.



The release trigger will only operate when hook is unloaded.

Heat number identification allows full product traceability.

BKLK

CERTEX Cat. Ref. No.	Gunnebo-Johnson Code	Chain Size	Working Load Limit *(Lbs)	Dimensions (Inches)							Weight Each (Lbs)
				L	B	C	E	F	G	H	
CX06-0556	BKLLK-6-10	7/32	2,700	5.8	1.1	.87	1.3	.43	.55	.75	1.5
CX06-0557	BKLLK-7/8-10	9/32	4,300	7.2	1.4	1.1	1.4	.47	.67	.91	2.4
CX06-0558	BKLLK-10-10	3/8	8,800	8.5	1.7	1.3	1.6	.59	.99	1.1	4.2
CX06-0559	BKLLK-13-10	1/2	15,000	10.9	2.1	1.6	1.9	.75	1.1	1.5	8.4
CX06-0560	BKLLK-16-10	5/8	22,600	13.2	2.5	2.0	2.4	.87	1.5	1.9	15.9

* Design factor 4:1 Proof tested and certified.

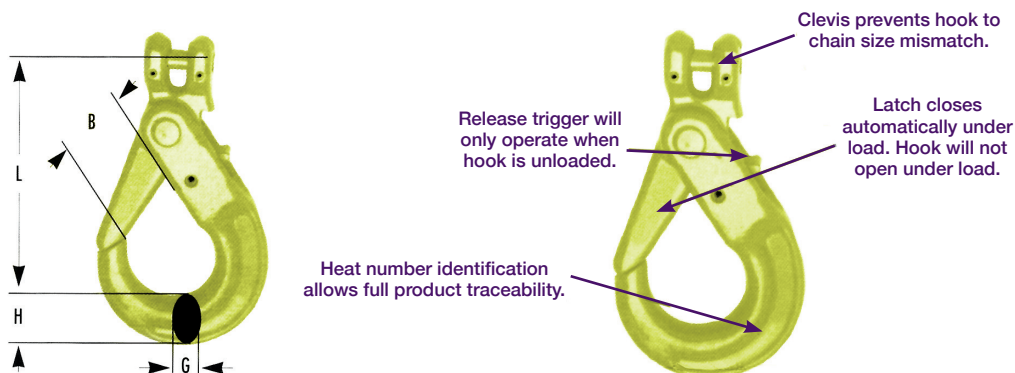
WARNING:

Never exceed published working load limit.

CHAIN SLING FITTINGS

Gunnebo-Johnson Corp

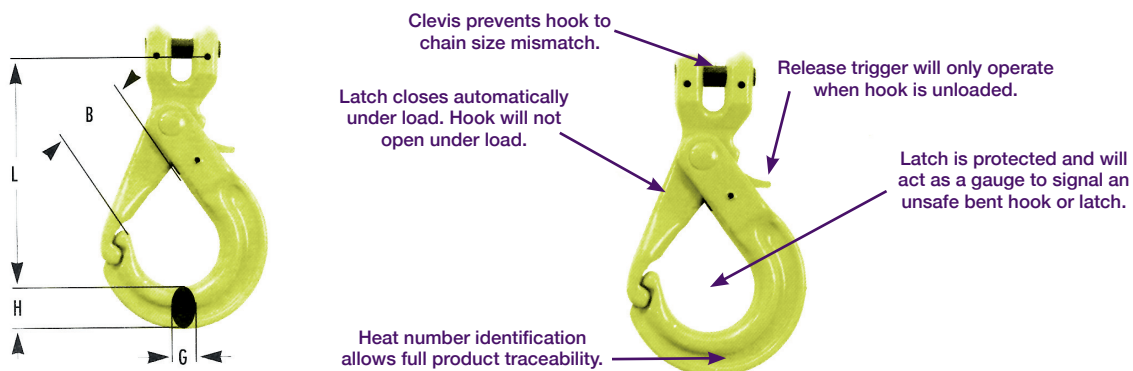
Alloy BK Safety Hooks Self Locking (Clevis Type)



CERTEX Cat. Ref. No.	Gunnebo-Johnson Code	Chain Size	Working Load Limit *(Lbs)	Dimensions (Inches)				Weight Each (Lbs)
				L	B	G	H	
CX06-0561	BKG-7-10	9/32	4,300	4.7	1.4	.67	.91	1.7
CX06-0562	BKG-10-10	3/8	8,800	5.6	1.7	.99	1.1	3.3
CX06-0563	BKG-13-10	1/2	15,000	7.1	2.1	1.1	1.5	6.2
CX06-0564	BKG-16-10	5/8	22,600	8.5	2.5	1.5	1.9	11.0

* Design factor 4:1 Proof tested and certified.

Self Locking With Grip Latch (Clevis Type)



CERTEX Cat. Ref. No.	Gunnebo- Johnson Code	Chain Size	Working Load Limit *(Lbs)	Dimensions (Inches)				Weight Each (Lbs)
				L	B	G	H	
CX06-0565	GBK-7-10	9/32	4,300	4.4	1.3	.67	.79	1.3
CX06-0566	GBK-10-10	3/8	8,800	5.4	1.7	.83	.97	2.4
CX06-0567	GBK-13-10	1/2	15,000	6.6	2.0	1.0	1.2	4.4

* Design factor 4:1 Proof tested and certified.

WARNING:

Never exceed published working load limit.

CHAIN SLING FITTINGS



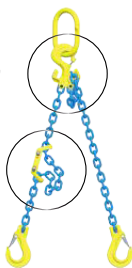
GrabiQ: Components with multiple functions

Innovative designs that combine several clever functions in one component



Midgrab, MIG

Instant mounting, positioning, shortening on any part of the chain.



C-grab Duo, CGD

Built in shortening function.



Master Grab, MG

- All-in-one compact top link.
- Every chain leg can instantly be altered.
- Using the built in shortening function, you can alter between a straight lift to a looped sling in a matter of seconds.

Fewer components & lighter assembly

GrabiQ™ 4-leg sling with shortening function



- (1) Master link
- (2) C-grab Duos

Total: 3 components
with GrabiQ system



- (1) Master link
- (2) Sub links
- (8) Berglok chain couplers
- (4) Grab hooks

Total: 15 components
with traditional system

GrabiQ™ 2-leg sling with shortening function



- (1) Master Grab Duo

Total: 1 component
with GrabiQ



- (1) Master link
- (4) Berglok chain couplers
- (2) Grab hooks

Total: 7 components
with traditional system



CHAIN & ACCESSORIES

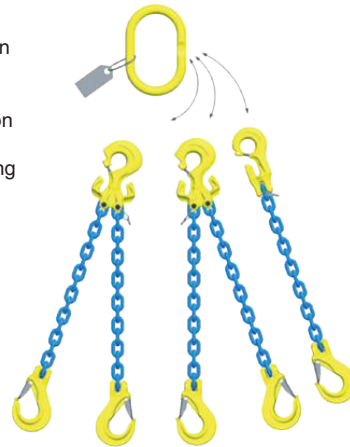
Less is more with FlexiLeg

Thanks to the unique features of our GrabIQ product range, we offer solutions that increase the flexibility in lifting operations even further. Our FlexiLeg solution allows you to have an instant leg change on site.

With one single master link in combination with five Flexi-legs, we offer a solution that replaces four complete traditional slings, a total of ten legs. In addition, FlexiLeg also gives you the opportunity to modify the chain sling to different lifting operations, whenever and wherever it is needed.

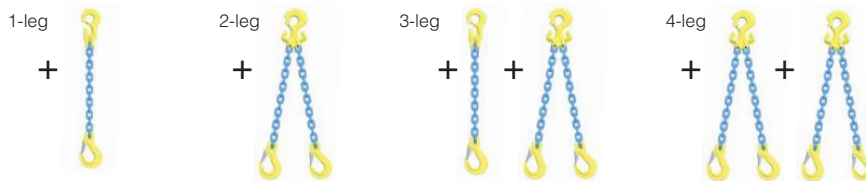
The benefits of instant leg-change

- Enables the user to change slings, leg by leg.
- Makes the sling lighter and easier to work with.
- Sling legs that are not being used can easily be removed, thereby increasing safety at the work site.
- The quantity of sling material is greatly reduced, providing cost savings.
- The chain sling can be reconfigured on site, thus increasing efficiency.



GrabIQ FlexiLeg – a total of 5 legs replaces the total of 10 legs with the old traditional system.

6



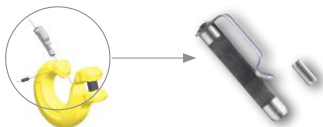
Traditional System



Related Products

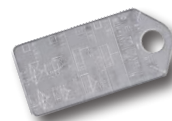
QuickPin – For safe exchange of sling legs

- Fits all C-components (CL, CLD, CG, CGD)
- Instant close/open function, no tools needed
- Easy to retrofit
- Made of stainless steel for long product life span



FlexiTag – For every GrabIQ sling

- Specially designed for FlexiLeg
- Fits all other GrabIQ slings
- WLL and chain size pre-stamped for 1 – 4 legs
- Leg angle 30/45 degree shown in contour
- Made of stainless steel for use in all weather conditions





GrabiQ – solutions for every need

1-leg chain slings

MG1-GBK

Consist of: Master Link MG,
Chain KLA, Safety Hook GBK



Chain Size		WLL (lb)	Total Components Length (in)
(mm)	(in)		
6	-	3300	6.73
8	5/16"	5700	11.65
10	3/8"	8800	14.21
13	1/2"	15000	17.83
16	5/8"	22600	20.75

4:1 Design Factor

MG1-EGKN

Type: Master Link MG, Chain KLA,
Hook with Latch EGKN



Chain Size		WLL (lb)	Total Components Length (in)
(mm)	(in)		
6	-	3300	9.09
8	5/16"	5700	10.28
10	3/8"	8800	13.03
13	1/2"	15000	16.06
16	5/8"	22600	18.94

4:1 Design Factor

TG1-GBK

Master Link MF, C-grab CG,
Chain KLA, Safety Hook GBK



Chain Size		WLL (lb)	Total Components Length (in)
(mm)	(in)		
6	-	3300	7.87
8	5/16"	5700	13.62
10	3/8"	8800	16.69
13	1/2"	15000	19.84
16	5/8"	22600	24.45

4:1 Design Factor

2-leg chain slings

TG1-EGKN

Consists of: Master Link MF, C-grab CG,
Chain KLA, Hook with Latch EGKN



Chain Size		WLL (lb)	Total Components Length (in)
(mm)	(in)		
6	-	3300	11.26
8	5/16"	5700	13.46
10	3/8"	8800	16.34
13	1/2"	15000	19.96
16	5/8"	22600	24.57

4:1 Design Factor

MGD2-EGKN

Consists of: Master Link MGD,
Chain KLA, Latch Hook EGKN



Chain Size		WLL (lb)			Total Components Length (in)
(mm)	(in)	β 60°	β 45°	β 30°	
6	-	5500	4625	3300	9.06
8	5/16"	9900	8100	5700	10.28
10	3/8"	15200	12400	8800	13.03
13	1/2"	26000	21200	15000	16.06
16	5/8"	39100	32000	22600	18.94

4:1 Design Factor

MGD2-GBK

Consists of: Master Link MGD,
Chain KLA, Safety Hook GBK



Chain Size		WLL (lb)			Total Components Length (in)
(mm)	(in)	β 60°	β 45°	β 30°	
6	-	5500	4625	3300	9.25
8	5/16"	9900	8100	5700	11.65
10	3/8"	15200	12400	8800	14.21
13	1/2"	26000	21200	15000	17.83
16	5/8"	39100	32000	22600	20.75

4:1 Design Factor

TG2-GBK

Consists of: Master Link MF, C-grab Duo CGD,
Chain KLA, Safety Hook GBK



Chain Size		WLL (lb)			Total Components Length (in)
(mm)	(in)	β 60°	β 45°	β 30°	
6	-	5500	4625	3300	11.46
8	5/16"	9900	8100	5700	14.41
10	3/8"	15200	12400	8800	17.48
13	1/2"	26000	21200	15000	21.02
16	5/8"	39100	32000	22600	26.42

4:1 Design Factor

TG2-EGKN

Consists of: Master Link MF, C-grab Duo CGD,
Chain KLA, Latch Hook EGKN

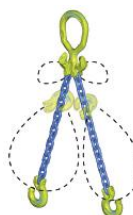


Chain Size		WLL (lb)			Total Components Length (in)
(mm)	(in)	β 60°	β 45°	β 30°	
6	-	5500	4625	3300	11.26
8	5/16"	9900	8100	5700	13.46
10	3/8"	15200	12400	8800	16.34
13	1/2"	26000	21200	15000	19.96
16	5/8"	39100	32000	22600	24.61

4:1 Design Factor

MGD2-CL

Consists of: Master Link MGD,
Chain KLA, C-lok CL



Chain Size		WLL (lb)			Total Components Length (in)
(mm)	(in)	β 60°	β 45°	β 30°	
6	-	5500	4625	3300	7.36
8	5/16"	9900	8100	5700	9.06
10	3/8"	15200	12400	8800	11.22
13	1/2"	26000	21200	15000	14.13
16	5/8"	39100	32000	22600	16.89

4:1 Design Factor



CHAIN & ACCESSORIES

3-leg chain sling

TG3-GBK

Consists of: Master Link MF,
C-grab CG, C-grab Duo CGD,
Chain KLA, Safety Hook GBK



Chain Size		WLL (lb)			Total Component Length (in)
(mm)	(in)	β 60°	β 45°	β 30°	
6	-	8400	6800	4850	12.24
8	5/16"	14800	12100	8500	15.43
10	3/8"	22900	18700	13200	18.66
13	1/2"	39000	31800	22500	23.78
16	5/8"	58700	47900	33900	26.77

4:1 Design Factor

TG3-EGKN

Consists of: Master link MF, C-grab CG,
C-grab Duo CGD, Chain KLA,
Latch Hook EGKN



Chain Size		WLL (lb)			Total Component Length (in)
(mm)	(in)	β 60°	β 45°	β 30°	
6	-	8400	6800	4850	12.05
8	5/16"	14800	12100	8500	14.06
10	3/8"	22900	18700	13200	17.48
13	1/2"	39000	31800	22500	22.01
16	5/8"	58700	47900	33900	24.96

4:1 Design Factor

4-leg chain sling

TG4-GBK

Consists of: Master Link MF, C-grab
Duo CGD, Chain KLA, Safety Hook GBK



Chain Size		WLL (lb)			Total Component Length (in)
(mm)	(in)	β 60°	β 45°	β 30°	
6	-	8400	6800	4850	12.24
8	5/16"	14800	12100	8500	15.43
10	3/8"	22900	18700	13200	18.66
13	1/2"	39000	31800	22500	23.78
16	5/8"	58700	47900	33900	26.77

4:1 Design Factor

TG4-EGKN

Consists of: Master link MF, C-grab
Duo CGD, Chain KLA, Latch Hook EGKN



Chain Size		WLL (lb)			Total Component Length (in)
(mm)	(in)	β 60°	β 45°	β 30°	
6	-	8400	6800	4850	12.05
8	5/16"	14800	12100	8500	14.06
10	3/8"	22900	18700	13200	17.48
13	1/2"	39000	31800	22500	22.01
16	5/8"	58700	47900	33900	24.96

4:1 Design Factor

6

Grade 10 chain slings

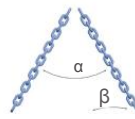
Working Load Limits in tonnes for chain slings grade 10

Based on EN 818-4:2008 WLL +25%

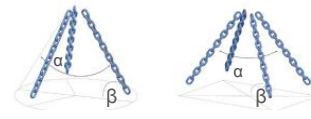
1-leg



2-leg



3- and 4-leg



Chain Size (mm)	Chain Size (in)	WLL (lb)	β 60°			β 45°			β 30°		
			α 60°	α 90°	α 120°	α 60°	α 90°	α 120°	α 60°	α 90°	α 120°
6	-	3300	5500	4625	3300	8400	6800	4850			
7	9/32"	4300	7400	6100	4300	11200	9100	6400			
8	5/16"	5700	9900	8100	5700	14800	12100	8500			
10	3/8"	8800	15200	12400	8800	22900	18700	13200			
13	1/2"	15000	26000	21200	15000	39000	31800	22500			
16	5/8"	22600	39100	32000	22600	58700	47900	33900			
20	3/4"	35300	61100	49900	35300	91700	74900	52950			
22	7/8"	42700	74000	60400	42700	110900	90600	64000			
26	1"	59700	103100	84100	59500	155600	126600	89250			
32	1-1/4"	88160	152700	124600	88160	229000	186950	132200			

4:1 Design Factor. Working Load Limits are based on equally loaded and disposed sling legs.

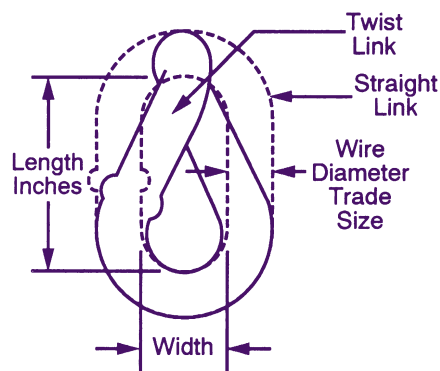
APPLICATION AND WARNING INFORMATION
SECTION 17

CARBON CHAIN

Chain Definitions

The Low Carbon chains and attachments shown in this catalog are designed for general purpose applications and are not to be used for lifting or hoisting purposes or where chain failure is likely to cause injury to persons or damage to property.

For lifting or hoisting applications, chain and attachments should be used.



Instructions and Cautions Governing the Purchase and Use of Chain

Working Load Limit: The “working load limit” is the maximum load in pounds which at any time or under any condition should ever be applied to chain or a sling component, even when chain is new and in the same condition it was when it left the factory, and when the load is evenly applied in direct tension to a straight length of chain.

The following factors or abuses will lessen the load that the chain assembly will withstand and should be avoided:



- Tip loading of hooks
- Twisting of the chain
- Disfigurement
- Deterioration of chain or component by wear, usage or corrosion
- Jerking or the sudden impact of a load multiplies the stress on the chain very rapidly
- Use other than that for which the chain or component was intended

Caution: Chain and component assemblies should be rated according to the working load limit of the weakest component.

Instructions Regarding Attachments: Care should be taken to select attachments of the same type, grade, size and working load limit as the chain. Follow recommended attachment procedure for best results. Misuse or abuse of chain and attachments may result in serious personal injury.

All dimensions shown are nominal and all weights are approximate. See individual pages for working load limits.

WARNING:

Failure to read, understand and follow these instructions and working load limits may cause serious physical injury and property damage.

CARBON CHAIN ASSEMBLIES

Grade 70 Transport Tiedown Chain

Assemblies have Grade 70 Clevis Grab Hook each end. Packed 25 per drum.

Grade 70 Transport Tiedown Chain Assembly			
Size	Wt. Each Lbs.	Working Load Limit Lbs.*†	CERTEX Cat. Ref. No.
5/16 x 20 ft.	22	4,700	CX06-0714
5/16 x 25 ft.	30	4,700	CX06-0715
3/8 x 20 ft.	31	6,600	CX06-0718



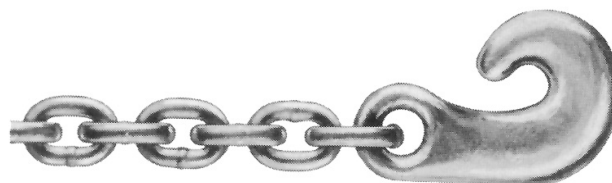
Other lengths available upon request.

† The values for working load limits shown here shall be used only for calculating the number of chain tiedown assemblies required to secure an article in compliance with Department of Transportation Regulations 393.102(b).

Winch Line Tail Chain

Winch Line Tail Chain is a flexible attachment for use on the end of wire rope. Primarily intended for use on truck and tractor winch lines. Length specified is exclusive of hook. Use the same size chains as wire rope.

The hook is drop forged alloy steel and heat treated for extra durability. The hook is designed to prevent wearing of the wire rope.



Winch Line Tail Chain						
Trade Size Inches	Length Each In. Excluding Hook	Wt. Each Lbs.	CERTEX Cat. Ref. No.	Working Load Limit Lbs.*	CERTEX Cat. Ref. No.	Working Load Limit Lbs.*
1/2	18	7	CX06-0725	9,200	—	—
5/8	18	10	CX06-0726	14,000	—	—
3/4	18	13	—	19,750	CX06-0728	28,300
7/8	24	24	—	—	CX06-0729	34,300
1	24	27	—	—	CX06-0730	38,750

WARNING:

Working Load Limit must not be exceeded.
Not to be used for lifting or hoisting applications.

CARBON CHAIN

Definitions and Warnings

Columbus McKinnon Corporation assumes no responsibility for the use or misapplication of any of its products. Products are provided with the express understanding that the purchaser and/or user are thoroughly familiar with the correct application and proper use. The following warnings and definitions are provided as an aid to understanding.

The chains listed on the pages in this catalog exceed the specifications of the National Association of Chain Manufacturers for the specific types of chain involved. However, none of these chains are made from alloy steel and should not be used for overhead lifting purposes. CM Chain produces an alloy chain known as Herc-Alloy 800 chain that is designed for overhead lifting.

Definitions

Working Load Limit — Refers to the maximum load (rated capacity) in pounds that shall be applied in direct tension to a straight length of chain or attachment. The working load limit shall not be exceeded.

Proof Test (or Manufacturing Test Force) — Refers to a load in pounds which an attachment or chain (or both) has withstood during a test in which an increasing tension is applied to an attachment or straight length of chain. This is typically accomplished as part of the manufacturing or testing process.

Minimum Break Load — Refers to a load in pounds as applied to an attachment or chain at the time it left the factory that has been found by representative testing to break the item under test of increasing force as applied by a standard testing machine. This is a manufacturing test and such data is not intended for service or design purposes.



Warnings

Never exceed the “working load limit” of chain or attachments, even when the item is new and the load is uniformly applied.

Before use, always inspect chain and attachments for kinking, twisting, knotting, and visible defects such as distortion or damage.

Do not jerk load. Pick up slowly and apply a steady pull.

Protect items from corrosion. Any product will break if abused or overused.

Use only alloy chain attachments (Grade 80) for overhead lifting purposes, never any other chain.

The terms “working load limit,” “proof test,” and “minimum break load” contain no implication of what load an attachment or chain will withstand, if any, if the factors noted in the Definitions are changed.

The “working load limit” should not be exceeded, even when an attachment or chain is new and the load is uniformly applied. The manufacturer does not accept any liability for damages with result from an attachment or chain being used in excess of the working load limit.

Any changes in these factors could lessen the load the chain will hold. For example:

- Acceleration in the rate of application, which could cause dangerous overloading.
- Variation in the angle of the load. As the angle or inclination decreases, the working load capacity of a sling will decrease accordingly.
- Twisting, knotting and kinking.
- A purpose other than that for which the chain was intended.

Where attachments, such as hooks or rings are desired for use with chain in sustaining loads, care should be taken to select attachments of the type, grade, and size recommended for use with corresponding alloy chain with which such attachments are used.

CARBON CHAIN

Grade 30 Proof Coil Chain



Trade Size In Inches	Material Size		Nominal Inside Link Dimensions, Inches		Maximum Length, 100 Links Inches	Weight per 100 ft. In Pounds	Working* Load Limit In Pounds
	Inches	Decimal	Length	Width			
3/16	13/64	.202	0.96	0.41	99	33	750
1/4	17/64	.265	1.01	.48	104	63	1,250
5/16	21/64	.327	1.11	.50	114	98	1,900
3/8	25/64	.390	1.24	.62	128	144	2,650
1/2	17/32	.531	1.51	.82	158	278	4,500
5/8	21/32	.656	1.88	1.01	194	422	6,900
3/4	25/32	.781	2.13	1.13	220	606	9,750
1	1 1/32	1.031	2.77	1.51	286	1,069	13,950

Dimensions and weights are approximate and subject to variations.

Grade 43 High Test Chain



CERTEX Cat. Ref. No.	Trade Size In Inches	Material Size		Nominal Inside Link Dimensions, Inches		Maximum Length, 100 Links Inches	Weight per 100 ft. In Pounds	Working* Load Limit In Pounds
		Inches	Decimal	Length	Width			
CX06-0731	1/4	9/32	.281	1.01	.48	104	71	2,600
CX06-0732	5/16	21/64	.327	1.11	.50	114	98	3,900
CX06-0733	3/8	25/64	.390	1.24	.62	128	144	5,400
CX06-0734	1/2	17/32	.531	1.51	.82	156	278	9,200
CX06-0735	5/8	21/32	.656	1.88	1.01	194	422	11,500
CX06-0736	3/4	25/32	.781	2.13	1.13	220	606	16,200
CX06-0737	7/8	29/32	.875	2.52	1.38	260	769	22,500
CX06-0738	1	1 1/32	1.000	2.77	1.51	286	1,069	26,500

Dimensions and weights are approximate and subject to variations.

Grade 70 Binding Chain



CERTEX Cat. Ref. No.	Trade Size In Inches	Material Size		Nominal Inside Link Dimensions, Inches		Maximum Length, 100 Links, Inches	Weight per 100 ft. In Pounds	Working* Load Limit In Pounds
		Inches	Decimal	Length	Width			
CX06-0739	1/4	9/32	.281	.84	.48	87	74	3,150
CX06-0740	5/16	11/32	.327	.99	.47	102	100	4,700
CX06-0741	3/8	13/32	.406	1.15	.54	119	156	6,600
CX06-0742	7/16	15/32	.468	1.30	.62	134	204	8,750
CX06-0743	1/2	17/32	.531	1.45	.73	149	259	11,300

Dimensions and weights are approximate and subject to variations.

WARNING:

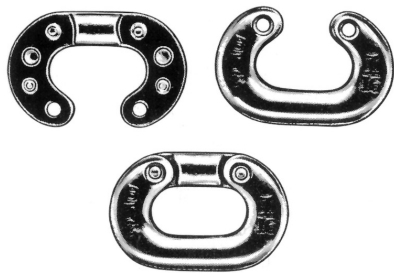
Working Load Limit is not to be exceeded.
This chain/accessory is not for overhead lifting.

CARBON CHAIN ATTACHMENTS

Chain & Lifting Products Division

Connecting Links

Drop Forged Steel and Heat Treated



Connecting Links					
Packaged					
Link Size Inches	Working Load Limit Lbs.*	Wt. Per Ctn. Lbs.	Pcs. Per Ctn.	CERTEX Cat. Ref. No.	CERTEX Cat. Ref. No.
3/16	800	2/3	20	CX06-0853	CX06-0859
1/4	1,325	2/3	10	CX06-0854	CX06-0860
5/16	1,950	1	10	CX06-0855	CX06-0861
3/8	2,750	2	10	CX06-0856	CX06-0862
7/16	3,625	3	10	CX06-0857	—
1/2	4,750	4	10	CX06-0858	CX06-0863

Drop forged. For connection of attachments to chain. Links are provided with interlocking lugs and rivets. For permanent connections, the rivets must be peened into the counter sunk holes.

Use with chain of equal or lower working load limit.

WARNING:

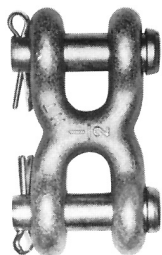
Working load limit must not be exceeded.
Not to be used for lifting or hoisting applications.



CARBON CHAIN ATTACHMENTS

Columbus McKinnon Corporation

Double Clevis (Mid-Link)


Applications:

Used as a temporary or permanent link with proof coil or high test chain.

Description:

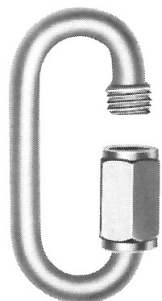
Drop forged, heat-treated, carbon steel, zinc-plated.

Packing:

Display pack.

For Chain Size Inches	Carton			Display Pack	Clevis Opening Inches	Pin Diameter Inches	Reach Inches	Weight Display Pack Pounds	Working Load Limit* Pounds
	CERTEX Cat. Ref. No.	Columbus McKinnon Code No.	UPC Code						
1/4 & 5/16	CX06-0864	M605	28926	30	7/16	3/8	1 3/16	10	3,900
3/8	CX06-0865	M606	28936	30	1/2	7/16	1 3/8	14	5,400
7/16 & 1/2	CX06-0866	M608	28941	10	5/8	9/16	1 3/4	11	9,200

Quick Link


Applications:

Used as a repair link, connecting link or attaching device.

Description:

Zinc-plated NOT heat-treated. Use only with chain or equal or lower Working Load Limit.

Packing:

3/16", 1/4" and 5/16" sizes, packed 20 per carton, 3/8" and 1/2" sizes, packed 10 per carton.

For Chain Size Inches	Carton			Display Pack	Clevis Opening Inches	Pin Diameter Inches	Reach Inches	Weight Per 100 Pieces Pounds	Working Load Limit* Pounds
	CERTEX Cat. Ref. No.	Columbus McKinnon Code No.	UPC Code						
3/16	CX06-0867	D81001	39751	20	1 1/2	1/2	1/4	4 1/2	660
1/4	CX06-0868	D81101	39755	20	1 3/4	9/16	9/32	8	880
5/16	CX06-0869	D81201	39760	20	2 5/16	3/8	3/8	17	1,760
3/8	CX06-0870	D81301	39765	10	2 7/16	7/16	7/16	23	2,220
1/2	CX06-0871	D81501	39770	10	3 3/16	19/32	19/32	51	3,300

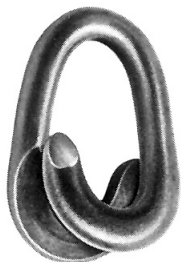
WARNING:

Working load limit must not be exceeded.
Not to be used for lifting or hoisting applications.

CARBON CHAIN ATTACHMENTS

Columbus McKinnon Corporation

Repair Link

**Applications:**

A temporary repair link also used to couple light attachments.

Description:

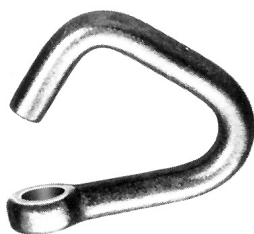
A mild steel, available with bright, hot galvanized, or zinc-plated finishes.

Packing:

100 per carton in 1/8" by 3/4" and 3/16" by 1" sizes, 50 per carton in the 7/32" by 1 1/4" through 3/8" by 2" sizes. 25 per carton in the 1/2" by 2 1/2" size.

Trade Size Inches	Bright Carton			Zinc Plated Carton			Pieces per Carton	Inside Length Inches	Inside Width Inches	Weight per 100 Pieces Pounds	Working Load Limit* Pounds
	CERTEX Cat. Ref. No.	Columbus McKinnon Code No.	UPC Code	CERTEX Cat. Ref. No.	Columbus McKinnon Code No.	UPC Code					
1/8 x 3/4	—	—	—	CX06-0883	653612	29251	100	3/4	1/4	1 1/8	175
3/16 x 1	CX06-0872	653180	29186	CX06-0884	653618	29256	100	1	1/2	3 1/2	225
7/32 x 1 1/4	CX06-0873	653211	29191	CX06-0885	653621	29261	50	1 1/4	1/2	5 1/2	450
1/4 x 1 1/4	CX06-0874	653251	29196	CX06-0886	653625	29266	50	1 1/4	1/2	7 1/2	400
1/4 x 1 1/2	CX06-0875	653253	29206	CX06-0887	653626	29276	50	1 1/2	1/2	8 1/3	400
1/4 x 2	CX06-0876	653255	29211	CX06-0888	653627	29281	50	2	5/8	10 1/2	400
9/32 x 1 1/4	CX06-0877	653281	29201	CX06-0889	653628	29271	50	1 1/4	1/2	9 3/4	375
5/16 x 1 1/2	CX06-0878	653312	29216	CX06-0890	653631	29286	50	1 1/2	3/4	14 1/2	675
5/16 x 2	CX06-0879	653315	29221	CX06-0891	653632	29291	50	2	3/4	17 1/3	625
3/8 x 1 5/8	CX06-0880	653373	29226	CX06-0892	653633	29296	50	1 5/8	3/4	23	1,050
3/6 x 2	CX06-0881	653375	29231	CX06-0893	653638	29301	50	2	3/4	24	1,000
1/2 x 2 1/2	CX06-0882	653506	29236	CX06-0894	653650	29306	25	2 1/2	1	54	1,525

Cold Shut

**Applications:**

As temporary repair link, use one size larger than Proof coil chain (Grade 30) with which it is to be used. Also used to couple light attachments.

Description:

Low carbon steel, self-colored or zinc-plated finish.

Packaging:

1/4" thru 5/8" zinc-plated, packed 10 per carton. All other bulk.

Trade Size Inches	Zinc-Plated Bulk (Ea.)			Self-Colored Carton (10)			Inside Length Inches	Inside Width Inches	Weight per 100 Pieces Pounds	Working Load Limit* Pounds
	CERTEX Cat. Ref. No.	Columbus McKinnon Code No.	UPC Code	CERTEX Cat. Ref. No.	Columbus McKinnon Code No.	UPC Code				
3/16	CX06-0895	50091	29060	—	—	—	15/16	5/16	3	525
1/4	CX06-0896	50191	29062	CX06-0902	673104	34175	1	3/8	6	925
5/16	CX06-0897	50291	29067	CX06-0903	673105	34176	1 3/16	7/16	10	1,450
3/8	CX06-0898	50391	29072	CX06-0904	673106	34177	1 5/16	1/2	18	2,110
7/16	CX06-0899	50491	29077	CX06-0905	673107	34178	1 1/2	9/16	26	2,850
1/2	CX06-0900	50591	29082	CX06-0906	673108	34179	1 9/16	3/4	38	3,750
5/8	CX06-0901	50691	29087	CX06-0907	673110	34180	2 1/8	7/8	78	5,850

WARNING:

Working Load Limit is not to be exceeded. This chain/accessory is not for overhead lifting. Select coupling link by working load limit. For use only with chain of equal or lower working load limit.